

## 17. Man made Materials



### Can you tell?

Make a list of 20 different manmade materials present in your home, school and places around and discuss.

We use various types of materials in our daily life. Those materials are made up of various materials like wood, glass, plastic, thread, soil, metals, rubber, etc. Out of those, wood, rock, minerals, water are natural. Human performed research on various natural materials in laboratory. With the help of it, various materials are manufactured in factories. Such materials are called as manmade materials. eg. Glass, plastic, artificial threads, thermocol, etc.



### Collect information

Classify and make a chart of the materials used in various items in house. Make additions to that chart with reference to various materials.

Name of item	Material used	
	Manmade	Natural
Wooden chair		Wood
Comb	Plastic	



17.1 Plastic material

### Plastic

A manmade material showing the property of plasticity and made up of organic polymers is plastic. Structure of all the plastics is not same. Some are linear while some are circular.

Depending upon the effect of heat, plastic can be classified into two types. The plastic that can be molded as per our wish is called as thermoplastic. eg. Polythene, PVC are used for manufacturing the toys, combs, plates, bowls etc. Another plastic is such that once a specific shape is given with the help of mold, its shape cannot be changed on heating. It is called as thermosetting plastic. eg. Electric switches, coverings over the handles of cookers, etc.

### Use of Information Technology

Make a collection of various videos on process of plastic production. Using those videos, make a presentation with the help of your teacher and send it to other through email and other applications.



17.2 Thermoplastic



17.3 Thermosetting plastic

**Properties of Plastic:** Plastic does not corrode. It does not decompose. It is not easily affected by humidity, heat, rain, etc. Items of any colour can be made from it. It can be molded into any shape due to the property of plasticity. It is bad conductor of heat and electricity. Being light in weight, it is easy to carry.

### Types and uses of the plastic

Thermoplastic	
1. Polyvinyl chloride (PVC)	Bottles, raincoat, pipes, handbags, shoes, electric cable insulation, furniture, ropes, toys, etc.
2. Polystyrene (PS)	Thermo-insulating parts of electric appliances like refrigerators, gears of machines, toys, protective coverings like covers of CD and DVD, etc.
3. Polyethylene (PE)	Milk bags, packing bags, flexible garden pipes, etc.
4. Polypropylene (PP)	Parts of loudspeakers & vehicles, ropes, mattresses, laboratory appliances, etc.

Thermosetting plastic	
1. Bakelite	Cabinets of radio, T.V., telephones, electric switches, toys, coverings over handles of cookers, etc.
2. Melamine	Domestically useful items like cup – saucers, plates, tray, some spare parts of airplane engines, electric and sound insulating coverings, etc.
3. Polyurethane	Surfing boards, small boats, furniture, seats in vehicles, etc.
4. Polyester	Fiber glass, toners of laser printers, textile industry, etc.



**Think about it.**

1. Why are the plastic tanks used for storage of chemicals?
2. Why most of domestically useful items are replaced by plastic?

### Plastic and environment

1. How many plastic carry bags are brought in your home in a day? What happens to those later on?
2. How are the used up and thrown away carry bags, water bottles, milk bags recycled?

Some materials are naturally degraded, they are called as degradable materials while some materials do not; called as non-degradable material. From the given on next page chart, we can understand that plastic is non-degradable and hence it is an environment pollutant. Which measures can we arrange to avoid this?



**Do you know?**

1. Plastic is used in healthcare sector e.g. syringes.
2. Vessels used to cook food in microwave oven are made up of plastic.
3. Vehicles are coated with Teflon to protect from scratches. Teflon is a type of plastic.
4. There are more than 2000 different types of plastics.
5. Some types of plastic are used in assembling some parts of aeroplane.
6. Polyacrylic is a type of plastic used for manufacturing lenses & artificial teeth.

Material	Degradation period	Type of material
Vegetable	1 – 2 weeks	Degradable
Cotton cloth	1 year	Degradable
Wood	10 – 15 years	Degradable
Plastic	Thousands of years	Non-degradable

We should opt for the items made up of degradable material instead of plastic. Eg. jute bags, cloth bags, paper bags, etc.



### Always remember

Each responsible citizen should follow the 4R principle; i.e.  
 Reduce- Minimal use  
 Reuse- Use again  
 Recycle- Use again after processing  
 Recover- Reclaiming  
 Then only we can save the environment from pollution.



### Make a list and discuss

Make a list of items in your house those can be made up of degradable material instead of plastic, where you can use. Discuss this in your classroom.



### Can you tell?

Which material is wrapped around the items of glass or similar material during transport to prevent from breaking up?

**Thermocol :** A new, easily breakable item brought at your home is usually packed in a box. So as to prevent that item from breaking while handling the box, it is always packed in one more wrapping. Usually, that wrapping is of thermocol. Now a day, the plates used in mass feasts are also made up of thermocol.

Thermocol is a form of a complex material called polystyrene. It transforms in to liquid state on heating at more than 100 °C temperature and returns to solid state on cooling. Due to this, we can give any desired shape to it. Being a good shock-absorber, it is used in packing of delicate items.

Make list about use of thermocol in your daily life.

### Adverse effects of excessive use of thermocol on environment and human:

1. Being carcinogenic ingredients in styrene, the person in contact with thermocol for long duration may have the possibility of blood cancer like leukemia and lymphoma.
2. **Non-biodegradable :** It takes long duration for natural degradation of thermocol; hence many people opt for destroying it by burning. However, it is still more hazardous method as it releases poisonous gases in atmosphere.
3. In mass gatherings, plates and cups used to offer the food, water, tea are made up of thermocol. It affects the health. If the food kept in thermocol is reheated, styrene may dissolve in that food. Due to this, there is possibility of health problem.



### 17.4 Thermocol combustion and pollution

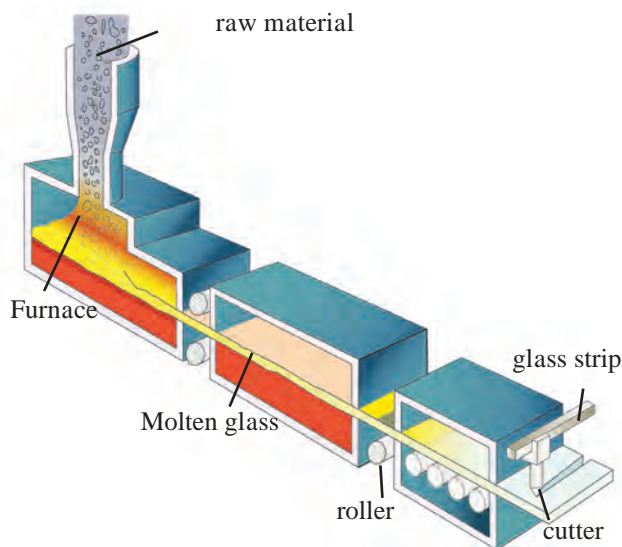
**4. Effect on persons working in thermocol factory :** Persons staying in contact with thermocol for long term may develop the problems of eyes, respiratory system, skin, digestive system, etc. Pregnant women may face the miscarriage. Liquid styrene may cause skin-burns.



**Make a list and discuss**

Make a list of glass items of daily use. Glass of which different colours is used in those items?

**Glass :** We use the glass material on large scale in our daily life. Glass was discovered by chance. Some Phoenician traders were cooking in desert. The cooking vessels were supported on lime-stones. When the cooking vessel was kept off the lime-stone, they observed that a transparent material has been formed. They thought that this transparent material may had been formed due to heating together of sand and lime-stone. This led to the development of technique of glass production. Glass is the non-crystalline, hard but brittle solid material formed from mixture of silica and silicate. Silica i.e.  $\text{SiO}_2$  to which we refer to as sand. Depending upon the proportion of silica and other components in the glass; there are different types of glass as soda-lime glass, boro-silicate glass, silica glass, alkali-silicate glass, etc.



### 17.5 Glass manufacturing process

**Production of Glass :** For glass production, mixture of sand, soda, lime, and small quantity of magnesium oxide is heated in furnace. Sand i.e. silicon dioxide melts at  $1700\text{ }^\circ\text{C}$ . So as to melt the mixture at low temperature, pieces of discarded glass are added to it. Due to this, mixture melts at  $850\text{ }^\circ\text{C}$ . Once all the ingredients of mixture are liquified, it is heated up to  $1500\text{ }^\circ\text{C}$  and immediately cooled. Due to sudden cooling, mixture becomes homogenous, amorphous and transparent instead of crystalline. This is called Soda-lime glass.

**Internet My Friend :** See the video of bangle making on internet, note the information and read out in classroom.

### Properties of Glass :

1. On heating, glass becomes soft and can be moulded into any shape.
2. Density of glass depends upon its ingredients.
3. Glass is slow conductor of heat. On quick heating of cool glass or on quick cooling of hot glass, it cracks / breaks.
4. Being bad conductor of electricity, glass is used as insulator in electric appliances.
5. Being transparent, most of light passes through the glass. However, if there are oxides of either chromium, vanadium or iron in the glass, large amount of light is absorbed in glass.

## Types of Glass and Uses:

**1. Silica glass :** This is produced by using the silica. Items made up of silica glass show minimum expansion on heating. It is not affected by acid and alkali. Due to this, silica glass is used to produce laboratory glass-wares.

**2. Borosilicate glass :** Borosilicate glass is produced by melting the mixture of sand, soda, boric acid and aluminium oxide. This glass does not show any effect on medicines. Hence, the bottles made up of borosilicate glass are used in pharmaceutical industry to store the medicines.

**3. Alkali silicate glass :** Alkali silicate glass is produced by heating the mixture of sand and soda. As this glass is soluble in water, it called as 'water glass'.

**4. Lead glass :** Lead glass is produced by melting the mixture of sand, soda, limestone and lead oxide. Being very clear / transparent, it is used in manufacturing of light bulbs, tubes, etc.

**5. Optical glass :** Optical glass is produced from the mixture of sand, soda, limestone, barium oxide and boron. This type of pure glass is useful in production of spectacles, lenses, microscopic lenses, etc.

**6. Coloured glass :** Soda lime glass is colorless. So as to impart a desired colour, oxide of specific metal is mixed during manufacturing process. eg. Ferrous oxide is mixed to get bluish green glass and copper oxide to get red glass.

**7. Processed glass :** So as to improve the quality and utility, some processing is performed on glass and various types like reinforced glass, plain glass, fiber glass, fen glass, translucent glass, etc. are produced.



## Effect of glass on environment :

1. While glass production, mixture needs to be heated up to 1500 °C. During this, green house gases like sulphur dioxide, nitrogen dioxide, carbon dioxide are released through burning of fuel.
2. As the glass is non-degradable, if pieces of the waste glass material flow into water body, it may affect that ecosystem. Similarly, drainage may be blocked due to these pieces.



### Collect information

1. To prevent the degradation due to sunlight, some materials are stored in which type of bottles?
2. Which type of glass is used in vehicles to avoid injuries in accidents?



### Try this

Perform the activity of forming the bent tube under the supervision of your teacher.



## 17.6 Different types of glass and glasswares

## Exercises

### 1. Try to find it.

- Plastic shows ..... property, hence it can be moulded to any shape.
- Motor cars are coated with .....
- Thermocol melts at ..... °C.
- ..... glass dissolves in water.

### 2. Who is my partner?

#### 'A' column

- Lead glass
- Bakelite
- Thermocol
- Optic glass
- Polypropylene

#### 'B' column

- Plates
- Mattresses
- Electric bulb
- Electric switch
- Lens

### 3. Answer the following.

- Thermocol is produced from which material?
- Write uses of PVC.
- Write the natural or manmade raw material of the following items.  
Mattress, glass vessel, bangle, chair, gunny bag, broom, knife, pen.
- Which are the main ingredients of glass?
- How the plastic is produced?

### 4. Distinguish between.

- Manmade material and natural material
- Thermoplastic and thermosetting plastic.

### 5. Answer the following in your own words.

- Explain the effect and remedial plans of following materials on environment and human health.
  - Plastic
  - Glass.
  - Thermocol.
- Which measures will you arrange to minimize the environmental problems arising due to non-degradable plastic?

### 6. Write short notes.

- Glass production.
- Optic glass
- Uses of plastic.

### Project :

- Collect the information about the plastic used in production of utensils used in microwave oven.
- Collect the information about the material used in production of denture. (A set of artificial teeth)



**Field Visit : Visit plastic/glass factory near by your place, collect the information on production process and prepare the report**

